

Royal Purple, Ltd.

Material Safety Data Sheet

Date Issued/Revised: December 12, 2003

Product Name: Max-Cycle®

Chemical Family: Synthetic based lubricating oil

Use: Lubricant and corrosion inhibitor Manufacturer: Royal Purple, Ltd.

Address: 1 Royal Purple Lane, Porter, Texas 77365 USA

Phone: 281-354-8600 Emergency Phone: 281-354-8600 Fax: 281-354-7600

II. Components:

- Base Oil (synthetic) Synthetic additives with iso-paraffinic diluents.
- The precise composition of this oil is proprietary. A more complete disclosure will be provided to a physician or nurse in the event of a medical emergency.
- All components of this product are listed on the U.S. TSCA inventory.
- This product contains no hazardous substances within the definition of OSHA Regulation 29 CFR 1910.1200.
- Royal Purple certifies that this product has been evaluated for RCRA characteristics and does not meet the criteria of a hazardous waste if discarded in its purchased form.

III. Main Hazards / Health Effects:

Eyes: May cause irritation.

Inhalation: Oil mist may line breathing passages with oil making breathing difficult.

Ingestion: May cause diarrhea.

Skin: May irritate the skin after prolonged periods of contact.

IV. First Aid:

Eyes: Flush with water until all residual material is gone. If irritation persists, seek medical help.

Inhalation: Clear air passage. If respiratory difficulty continues, seek medical help.

Ingestion: Wash out mouth immediately. Do not induce vomiting. Consult physician.

Skin: Wash thoroughly with hand cleanser, followed by soap and water. Contaminated clothing should be dry cleaned before reuse.

V. Extinguishing Media:

Suitable: Foam, dry powder, Halon®, carbon dioxide, sand, earth and water mist.

Unsuitable: Water jet.

Protective Equipment for Fire Fighting: Self-contained breathing apparatus.

VI. Accidental Release Measures:

Personal Precautions: Wear gloves and protective overalls.

Environmental Precautions: Do not allow it to enter drains.

Spillage: Contain spill and keep from entering waterways. Absorb on porous material. Large quantities can be pumped.

VII. Handling and Storage:

Handling: No special handling precautions necessary.

Storage: Do not store at elevated temperatures.

VIII. Exposure Control / Personal Protection:

Respiratory Protection: Hydrocarbon absorbing respirator if misting.

Hand Protection: Oil-proof gloves for hypersensitive persons.

Eye Protection: Glasses, if applied to parts in motion.

Body Protection: Overalls.

|X Physical and Chemical Properties:

Physical State: Liquid

Color: Purple
Odor: Lube Oil
pH: Neutral

Boiling Range / Point °F (°C): >420 (>218)

Pour Point °F (°C): <40 (<4.4)

Flash Point (COC) °F (°C): >400 (>204) Autoignition Temperature °F (°C): >600 (>315) Evaporation Rate (Butyl Acetate): Negligible

Vapor Pressure (kPa): <0.1 Percent Volatiles: None Density (g/cm³): >0.87

Flammability: Not flammable at ambient temp.

OAR Value: UN

Oxidizing Properties: None Water Solubility: Emulsifiable Vapor Density: Greater than air

Stability and Reactivity: X.

Stability: Chemically stable under normal conditions. No photoreactive agents.

Conditions to Avoid: Powerful sources of ignition and extreme temperatures.

Materials to Avoid: Strong inorganic and organic acids, oxidizing agents.

Hazardous Decomposition Products: Burning generates smoke, airborne soot, hydrocarbons and oxides of carbon, sulfur and nitrogen. Residue mainly comprised of soot and mineral oxides.

XI. Toxicological Information:

California Prop 65: N/A Acute Toxicity: Not known Carcinogen: NTP: No

Irritancy-Skin: Very mild IARC: No Skin Sensitization: Not known OSHA: No

Subacute / Sub-chronic Toxicity: Not known EC Classification (67 / 548 / EEC): No

Genotoxicity: None known LC-50: >2000mg/l - extrapolated from component data

Chronic Toxicity: None known LD-50: Not applicable

XII. Ecological Information:

Possible Effects: In extreme cases, may germinate oil fractions that could act as a marine pollutant. Occurrences of this nature are highly unlikely.

Behavior: Relatively well behaved. Bioaccumulation potential nil.

Environmental Fate: Due to its fluid nature and specific gravity, this product will float or spread across water making it a nuisance contaminant. It is not thought to be toxic to marine or land organisms.

XIII. Waste and Container Disposal:

Waste Disposal: Consider recycling. This product, as sold, does not meet the RCRA characteristics of a hazardous waste. Under RCRA, it is the responsibility of the user, at the time of disposal, to determine whether the product meets the RCRA criteria for hazardous waste. Contact a waste disposal company or local authority for advice. Container Disposal: See waste disposal section listed above.

XIV. Transport Information:

Air Transport (ICAO, IATA): Bulk Nonhazardous DOT: Nonhazardous

Sea Transport (IMO, IMDG): Bulk Nonhazardous UN No.: N/A Road and Rail Transport (ADR / RID): Bulk Nonhazardous

XV. Regulatory Information:

DOT: Nonhazardous

CERCLA: Nonhazardous Labeling Information: None needed

TSCA: All components are listed EC Annex 1 Class.: N/A WHMIS (Canada): Not regulated R Phrases: N/A

Canadian DSL: All components are listed SARA 311 / 312: None 40 CFR Part 372 (SARA Section 313): N/A S Phrases: S-3 keep cool, S-16 keep away from ignition RCRA Hazard Class: Nonhazardous

TSCA 12B Components: None Ozone Depleting Chemicals: N/A

XVI. Other Information:

LEGEND

- Identification of the Substance / Preparation and Company 1
- II. Composition Information on Ingredients
- Hazards Identification
- First Aid Measures
- V.
- VI Accidental Release Measures
- VII. Handling and Storage
- VIII. Exposure Control / Personal Protection
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FIRE TOXICITY REACTIVITY PERSONAL PROTECTION INDEX

NFPA SYMBOL

HMIS SYMBOL

HEALTH	0
FLAMMABILITY	1
REACTIVITY	0
PPI	В

Signature:

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